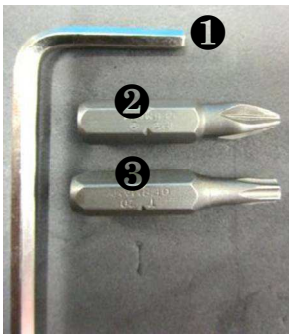


TECHNICAL BULLETIN

STEPS TO ASSEMBLY PIN ON TOP CASE

TOOLING



- ❶ ALLEN N° 3 mm
- ❷ CROSS SLOT PZ2
- ❸ T20 TORX

TOP CASE



Ⓐ



Disassembly inside bolt sides cover left / right. 2 Cross Slot PZ2 .→ Size 4/14.



Ⓐ



Disassembly inside bolt box left / right. 2 Cross Slot PZ2 .→ Size 4/14.

Ⓑ



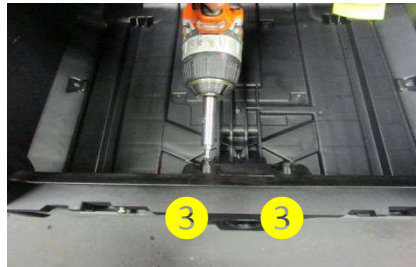
Disassembly 2 Lids closure profile cover. Right / Left.



TECHNICAL BULLETIN



Ⓒ



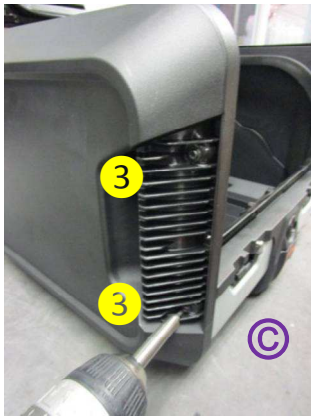
Ⓒ



Ⓒ



Disassembly 6 T20 Torx inside box .



Disassembly
2 T20 Torx in
both side .

Ⓓ



Disassembly 2 Allen .



Open side covers.



Pull the Key cover Aluminium

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UID-NR.: ATU 234 81 505 // FN: 107673v // Ried im Innkreis



TECHNICAL BULLETIN



Disassembly the plastic cover to access the pins location.



Assembly the pin into the location and clip de circlip .



Assembly the parts same steps as the previous ones for disassembly. ⓐ

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TECHNICAL BULLETIN

- Ⓐ Open Lid and disassembly the 4 bolts CROSS SLOT PZ2
- Ⓑ Disassembly the 2 Lids closure profile cover (Right / Left).
- Ⓒ Disassembly the 6 T20 TORX bolts inside case plus 2 on each side .
- Ⓓ Disassembly the 2 Allen under the case .
- Ⓔ Open the side cover.
- Ⓕ Pull the Key cover aluminium to remove the part .
- Ⓖ Remove the plastic cover .
- Ⓗ Insert the pin on the hole and clip the circlip.
- Ⓘ Start the steps to assembly the Top case from H to A the contrary order as disassembly.

Spare Parts

Pin lid mechanism	60312929071
Lock washer DIN6799-RS 4,0	0799040003

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